

WELDING CERTIFICATE

8610-1090-2.PL0232.TÜVRh.23.02

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural

EN 1090-2:2018+A1:2024

Manufacturer

Śląska Fabryka Urządzeń Górniczych "MONTANA" S.A.
Porcelanowa 25
40-241 Katowice
Poland

Manufacturing plant

Production facility of the manufacturer

Śląska Fabryka Urządzeń Górniczych "MONTANA" S.A.
Porcelanowa 25
40-241 Katowice
Poland

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC 3 according to EN 1090-2:2018+A1:2024

Welding Process(es)

(Reference no acc. to EN ISO 4063)

121 - Submerged arc welding with solid wire electrode

135 - Metal active gas welding, partly mechanized

121 partly mechanized - Submerged arc welding with solid w

Material group

1.1; 1.2;

according to CEN ISO/TR 15608

**Responsible welding
coordinator**

see report

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Begin of validity

27.10.2023

Period of validity

26.10.2027

Place and date of issue

Zabrze, 30.09.2025



Leszek Zadroga
Certification Body



Certificate number 8610-1090-2.PL0232.TÜVRh.23.02

General terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdraw at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
 - a). New production or significant changes to essential manufacturing facilities;
 - b). Change of the welding coordinator;
 - c). Inception of new welding processes, new base materials are related WPQRs;
 - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the www.tuv.pl/zalaczniki

TÜV Rheinland Polska Sp. z o.o.

Certification Body for Welding Manufacturers

Business Stream Industrial Services & Cybersecurity

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